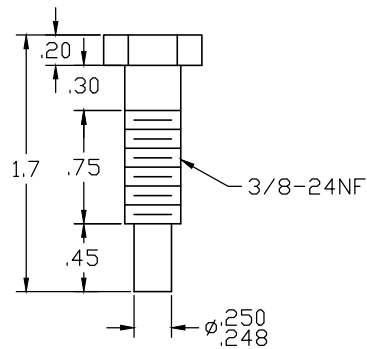


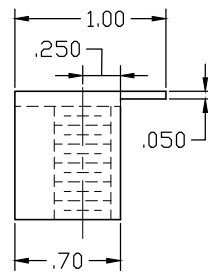
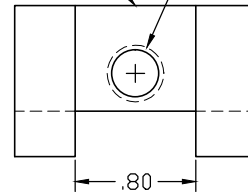
ASSEMBLY VIEW



(1)

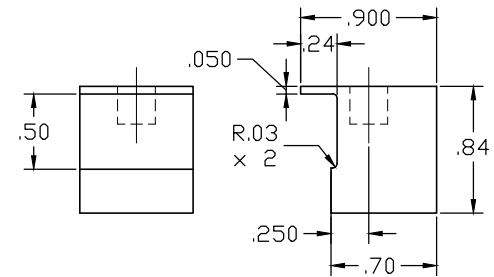
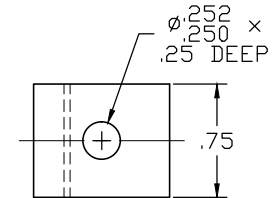
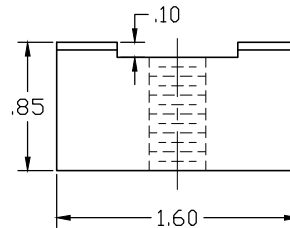
BOLT

3/16 TEXT "RBT200078" DRILL & TAP 3/8-24NF THRU



(2)

BODY
HEAT TREAT 35-40 Rc



(3)

SPREADER
HEAT TREAT 35-40 Rc

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED BOLT PIN FROM Ø.247, AND -3 HOLE FROM Ø.250; ALSO CHANGED P/N FROM T200078	8/16/06	WP	-
2	ADDED NEW TITLE BLOCK, BOM, & REVISIONS TABLE, AND ASSEMBLY VIEW. ALSO CHANGED MATERIAL DISCRIPTION FROM 1 in. WIDE.	3/6/08	WP	RW
2A	CH'D BOM LENGTH FROM 13/16 TO 7/8 -3 PER R.W.	12/17/10	RJC	RW

RED BARN MACHINE

TITLE TRUNNION BEARING REMOVAL AND INSTALLATION WORK AID

DWG NO. RBT200078 REV 2A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE
TOLERANCES ON:		APPROVED <i>D Weil</i>
DECIMALS		HEAT TREAT LISTED BY PART
.XXX ± .005	FRACTIONS ± 1/32	FINISH BLACK OXIDE
.XX ± .01	ANGLES ± 5°	USED ON MODEL
.X ± .1		BELL 204, 205, 206, 212
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE NTS	DATE 10-15-01	SHEET 1 of 1

ASSY QTY	W/D	PART #	UNIT QTY	DESCRIPTION	MAT.	B/D INFORMATION OR SPECIFICATIONS
		-1	1	HEX HEAD CAP SCREW	BLACK	3/8-24 x 1-3/4
		-2	1	BODY	4140	1 x 1-1/4 x 1-3/4
		-3	1	SPREADER	4140	1 x 1-1/4 x 7/8
ASSY						